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RBW0905G00134-3G-03-193**Job Sheet 197587****Part No:** RBW0905G00134-3G-03-193 **Job Qty:** 5 pcs**Part Name:** Hex Head Cap Screw**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/10/19**Job Tracking No:****Due Date:** 9/11/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** ORDER 17425**Note:** DWG RBW0905G00134-3G-03 Rev 5 IPP Rev. A 19.06.27 New issue DP Verify DD**Ship Via:****Bill of Materials****Container No:** S198232**Part:** RBW0905G00134-3G-03-193**Job No:** 197587**Serial No/Batch:** S198232**Revision:****Inspector:****Exp Date:****Instructions:**

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Date: 07/16/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	5 pcs	9/11/19		0.00	0.08	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	5 pcs	9/11/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	5 pcs	9/11/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	5 pcs	9/11/19		0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 100 - Pick and re identify as RBW0905G00134-3G-03-193.
 Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-4A	Bolt	5 Ea (1 ea)	100-Small Fab - 1	5148662

Job Allocations

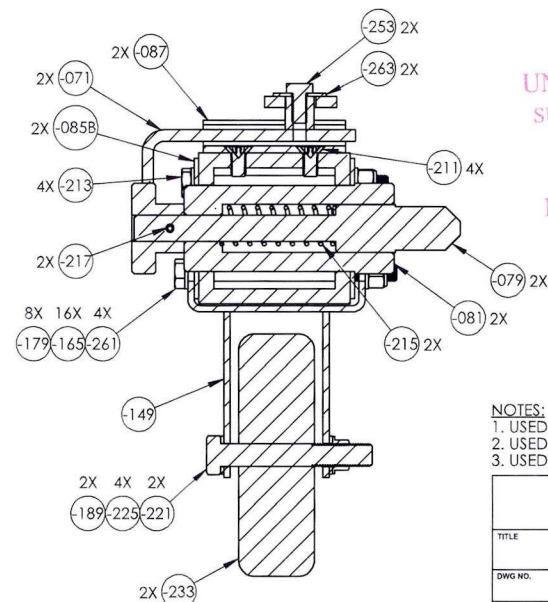
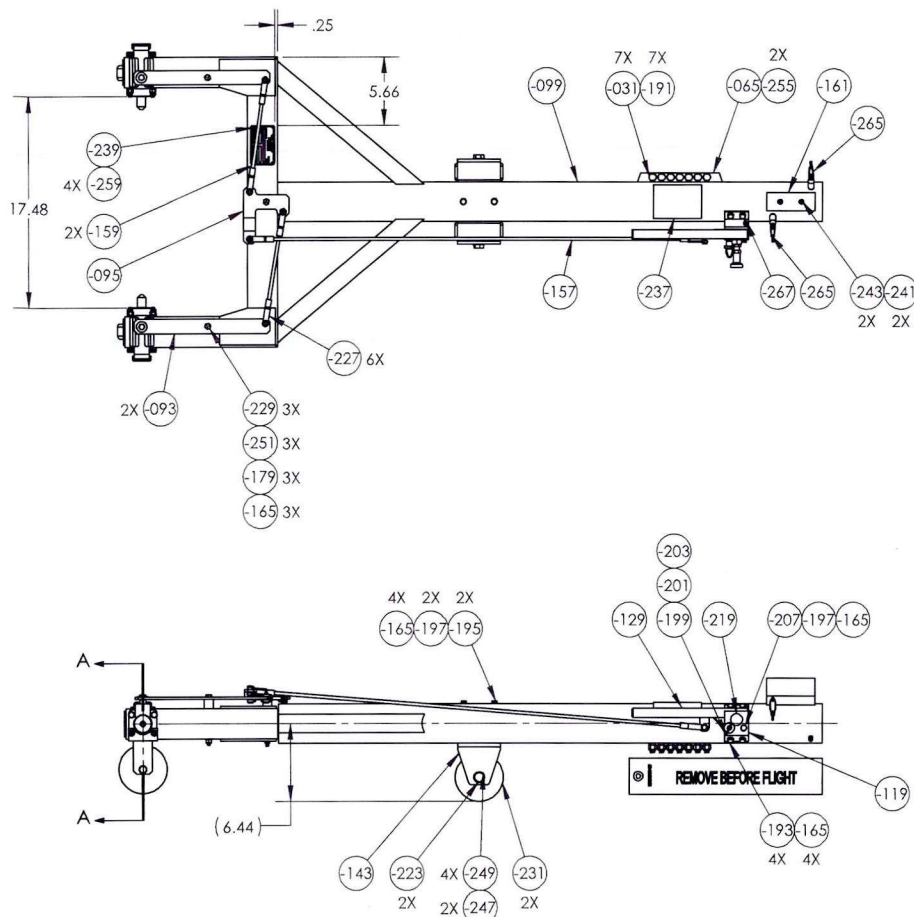
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN4-4A	5	74	0

Part Specifications

Specifications could not be found.

Plex 7/10/19 3:23 PM Dart.lajeunesse.marie

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SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 197587
ML5
19-07-11

- NOTES:
1. USED IN ASSY RBW0905G00134-3G.
2. USED WITH RBW0905G12631-3G.
3. USED WITH RBW0905G00134-3G-01.

DART AEROSPACE	
TITLE TOW DOLLY	
DWG NO. RBW0905G00134-3G-03	REV 5
MAT'L FINISH SPEC DRAWN BY: PERRITT CHECKED: MACKOVJAK OPSS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS 1/8 ANGLES 1/2° SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL AGUSTA AW139	
SCALE 1:10	DATE 2/12/2010
SHEET 1 OF 49	

REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		DELETED -063 FROM DWG. MADE REFERENCE IN BOM FOR -063 TO SEE RBW0905G12351-3G.	4/28/2010	RJC
1A		REMOVED BREAK AWAY ASSY PARTS -063, -173 THRU -177 & -181 THRU -187. REMOVED ASSOCIATED PAGES, AND RE-NUMBERED ALL PAGES & CORRECTED BOM.	5/19/2010	RJC
2		-065 WAS 3 PART WELDMENT [067, 2X (-089) IS SINGLE PART, -31 SEPARATED TO OWN DWG, -95 CORRECTED ASSEMBLY TO -159. REMOVED TONGUE ASSEMBLY PARTS 3 THRU -51. REMOVED ASSOC. PAGES, RENUMBERED PAGES, ADDED TONGUE ASSEMBLY REF RBW0905G00134-3G-01, -052 ADDED BREAK AWAY ASSEMBLY RBW0905G12631-3G. CORRECTED BOM.	1/23/2013	BIM SE
2A	14-0158	CHD TOLERANCES ON NON-CRITICAL DIMS. REMOVED .001, .031 AND .052 FROM BOM. CHD DRAWING # WAS RBW0905G00134-3G IS RBW0905G00134-3G-03. -073, -077, -089, -093, -103, -111, -113, -115, -117, -0121, -123, -125, -131, -133, -135, -137, -139, -141, -145, -147, -151, -153 CHD SPECIFICATIONS. -119 ADDED NOTE. -121 ADDED AUX VIEW.	9/24/2014	DJN JAG
3	14-0228	-097 CHD CENTER HOLE WAS 1/4-28 UNF THRU IS 0.28 THRU ALL. -101 CHD DIMENSION WAS 2X 0.257 THRU ALL IS 2X 0.316 THRU ALL. ADDED MISSING DIM. 2X 1/4-28 UNF 5. CHD DIM SECTION D-D AND E-E WAS 0.257 THRU ALL IS 0.3165 - 3125. -113 CHD HOLE WAS 2X 0.257 THRU ALL IS 0.33 - 115 CHD MATERIAL WAS 6061 IS 6063. -251 ADDED DRAWING FOR MODIFIED B/O.	2/2/2015	RJC JAG
4	16-0029	-081 MOVED FILLET WELD TO OPPOSITE SIDE. -087 CHD DIM WAS (.52) IS (.52) - 030, 000. -089 CHD COUNTERSINK WAS 0.47 IS 0.50. -093 CHD DIM WAS .49 IS .50 +.01-.00. -099 CHD WELD SYMBOL FOR -113, -105 & -107 DELETED DIMS .66 & .81. ADDED DIMS .59 & .44. -123 ADDED #10-32 HOLE. -151 CHD DIM WAS 2.66 IS 2.720 +.030-.000. -141 CHD DIM WAS 2X 0.266 THRU ALL. -142 0.44 63 IS 2X 0.22 THRU ALL. -143 0.38 63. -165 CHD QTY. WAS 30 IS 28. -203 CHD P/N WAS NAS 1756-18 IS NAS 1756-16. -207 CHD MATERIAL WAS S.S. IS STEEL. -243 CHD P/N WAS 91251A349. -257 CHD P/N WAS 9100A107 IS 9117A201. -261 REPLACED 4X -213'S WITH P/N MCMASTER-CARR #91257A575. -263, -265 & -267 & CRATE ADDED TO BOM.	2/8/2016	RJC JAG
5	17-0010	-085A & -085B CHD DIM WAS .23 IS 2X .23. WAS .41 IS 2X .41. -093 CHD DIM WAS 2X .60 IS 3X .60. ADDED DIM 2X FULL R. -099 CHD WELD SYMBOL -105 & 103 WAS FILLET WELD ALL AROUND. .06 IS FILLET WELD ALL AROUND. -101 CHD DIM WAS (.25 WALL) IS .25 WALL. -191 CHD B/O P/N WAS #917135A235 IS #9056A220.	3/18/2017	RJC JAG

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042) _____	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					